





TTR 2 2 5 / 2 5 0 D UAL SPORT KIT INSTALLATION INSTRUCTIONS





KIT CONTENTS

Inspect Your Kit

Your kit will include the following items

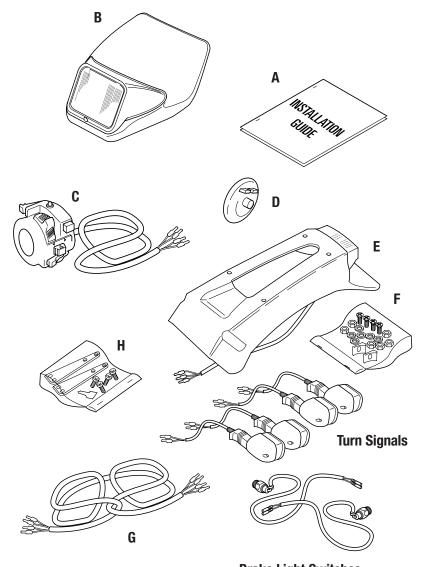
A. TTR225/250 Instructions and Wiring Diagrams

Read through the entire instruction manual before starting.

- **B.** Dakar Headlight Assembly
- C. Handlebar Turn Switch
- D. Horn
- E. Tail Light and Mounting Screws
- F. Universal Hardware Bag (Contents)
 - -Turn Signals (4)
 - -Brake Light Switches (2)
 - -Cable Ties
 - -Wiring Diagram Label
 - -Round Plastic Signal Alignment Wedges
- **G.** Main Wiring Harness
- **H. Mounting Kit Hardware Bag**
 - -Triple Clamp Mounting Brackets
 - -Kit Specific Pieces

Note: If any of the items listed are not included, please take a moment to inspect the hardware bags. Several components are shipped within these bags to ensure complete kit integrity. Also, parts depicted in the hardware bags may not match your kit contents. They are drawn for visual representation only.

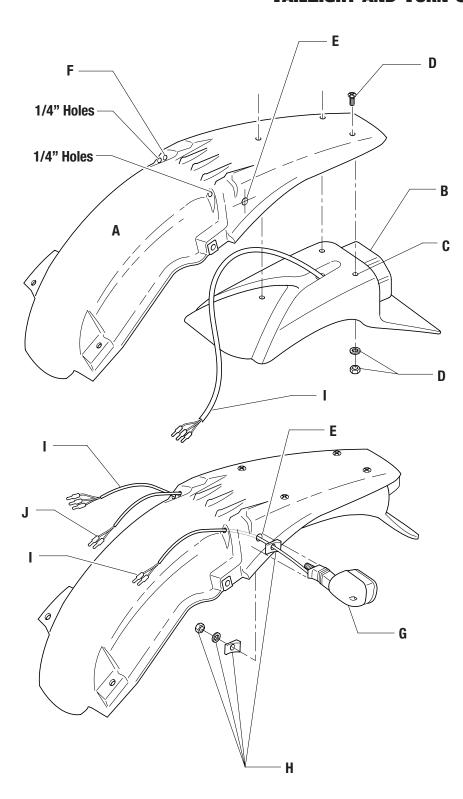
Note: TTR250 kit does not include a taillight. The OEM unit is used in the installation. TTR225 only uses 1 brake light switch.



Brake Light Switches



TAILLIGHT AND TURN SIGNALS



Remove Existing Parts

Remove your existing seat, front number plate, radiator covers, fuel tank, side number plates and rear fender. Please refer to your owners manual for detailed dis-assembly instructions for each item.

Note: TTR250 kit does not include a taillight. The OEM unit is used in the installation.

Taillight Assembly

Place the rear fender (A) upside down on a clean work surface and position the rear tail light (B) on the inside of the fender. The tail light should rest slightly under the rear edge of the fender.

Note: TTR's may require enlarging the center opening by about 1/2 inch on each side using an electric jig saw. This is for clearance to the existing top brake light. Then, using the rear tail light's four mounting holes (C) as guides, trace around each hole with a felt tip marker on the underside of the fender creating drill hole locations. Remove the tail light and drill four 1/4 inch holes. Reposition the tail light, and fasten with supplied screws, washers and nuts (D) as shown.

Turn Signal Mounting

Step 1

Position the rear turn signals by visually lining up the signals (G) behind the rear seat, when its attached to the sub-frame. Care should be observed to insure signals do not interfere with the rear silencer. The signals must mount free and clear of exhaust heat in order to prevent damage to the signal.

Once you have found a suitable location for the signal mounting hole (${\sf E}$), mark and drill one 3/8 inch hole through each side.

Step 2

Feed the tail light wiring (1) through the existing grommet and then the turn signal wiring (J). Secure turn signal with supplied alignment wedges, washer and nut (H). Attach second turn signal following same procedure and complete by reinstalling rear fender on bike.

Note: Taillight provided for TT-R225 kit may not match illustration.



WIRING HARNESS CONNECTION 225 ONLY

Routing The Dakar Harness

Route the Dakar wiring harness through the clutch lever side of the triple clamps, along the frame extending to the rear fender.

Remove The Existing Light Switch

Step 1

On the clutch side of the handlebar, you will see the existing light switch. This component needs to be removed

Step 2

Un-Plug the YELLOW and ORANGE existing light switch connector. (The Dakar kit features an integrated handlebar signal switch)

Existing Ignition Switch

Un-Plug the existing ignition switch connector block. Note: It is a WHITE female and RED male connector block.

Add The Dakar Connectors

Ignition Switch

Plug the Dakar male and female ignition into each side of the RED and WHITE existing ignition switch connectors. (This is the one that you just un-connected)

Blinker Relay

Attach the blinker relay to the frame using a few cable ties around the metal frame tab located slightly above and rearward from the ignition coil.

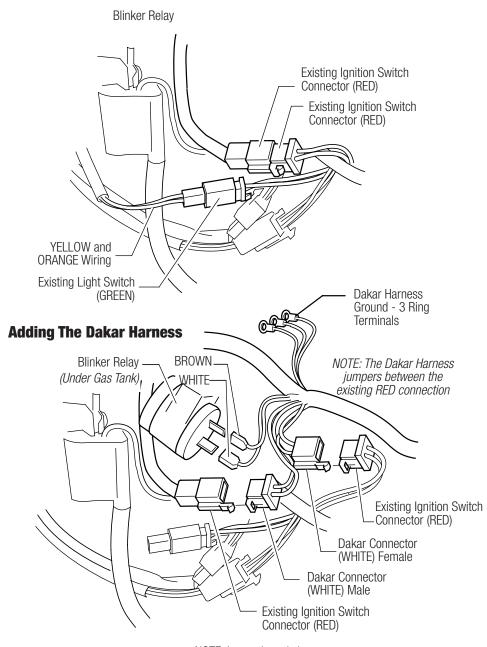
Note: Make sure that the spades on the relay are facing towards the back of the bike.

Once the relay has been secured, connect the BROWN and WHITE female spade connectors from the Dakar wiring harness to the existing blinker relay.

Ground Connection

Remove the existing ground screw to the rectifier mounted next to the blinker relay on the other side of the frame. Then attach the three ring terminals into this ground connection.

Existing Wiring Near Ignition



NOTE: Leave the existing WHITE ignition/kill switch connection alone!



TAILLIGHT AND TURN SIGNAL CONNECTIONS

Wiring Decal

For reference, stick the wiring connection decal on the rear fender, below where the seat will cover it up.

Taillight Connection

Step 1

From the existing tail light wiring, dis-connect the YELLOW and BLUE wiring connector.

Step 2

Connect the existing BLUE tail light male to the Dakar GRAY female connector and connect the existing male YELLOW to the Dakar dual VIOLET connector.

Turn Signal Connections

Connect both BLACK tail turn signal grounds into the dual BLACK female ground connector. Connect the ORANGE female into the BLACK male (right turn signal) connector, and the PINK female, into the BLACK male, (left turn signal) connector.

Brake Switch Connection (250 Only)

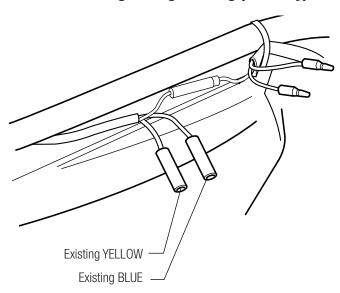
Connect one of the BLACK brake switch male leads into the BROWN female connector and the second BLACK brake switch male into the dual VIOLET connector. Route the wiring down along the subframe towards the brake pedal.

Note Be sure to carefully and fully seat the connectors into position.

Secure Cable Ties

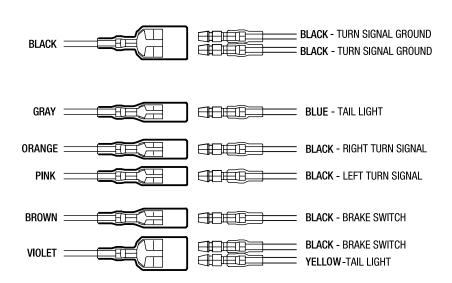
Use a few cable ties along the sub frame to hold the harness into position. Make sure that you secure the harness to frame areas that will not bind or crimp the harness.

Existing Tail Light Wiring (250 Only)



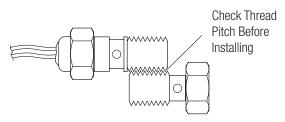
Dakar Harness

Rear Tail Light Wiring



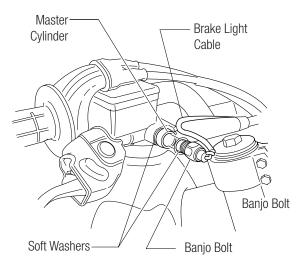


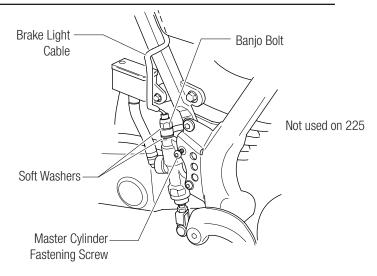
BRAKE LIGHT SWITCHES



WARNING: Check the thread pitch on your banjo bolts

Make sure the thread pitch on your stock banjo bolts match the replacement versions provided in the kit. More than likley they will match. Some manufactures have changed the stock design requirement which is why it necessary to check. If your parts do not match up, stop the installation and give us a call. We'll send replacement parts to you!





Front Brake Light

WARNING

Bleed front and rear brakes according to instructions provided in your owners or service manual. This must be performed in order for proper brake operation. Failure to do so may result in brake failure

Step 1

Place a drop cloth or rag under the front brake and bike to catch any fluids. Loosen and retain banjo bolt on master cylinder.

Step 2

Insert brake light switch into position and fasten with banjo bolt on top of soft washer, hydraulic line and second soft washer. Securely fasten banjo bolt without stripping.

Step 3

Route the front brake light switch wiring along the lower portion of the handlebar towards the center of the triple clamps. Fasten wiring to the handlebar with a cable tie.

Brake Pedal Light

Step 1

Place a drop cloth or rag under the rear brake and bike to catch any brake fluid. Remove the screws and guard providing access to the rear brake master cylinder.

You must temporarily reinstall the screws that attach the master cylinder to the frame to prevent damage to the master cylinder or Banjo bolt threads. After the master cylinder is secure, carefully remove the existing banjo bolt. Remove and retain the mounting screws.

Note: Some bikes allow access to the master cylinder without removing a cover or guard.

Step 2

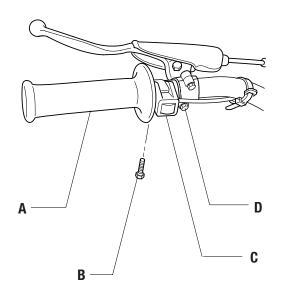
Insert brake light switch into position and fasten with banjo bolt on top of soft washer, hydraulic line and second soft washer. Securely fasten banjo bolt without stripping. Reinstall guard with screws

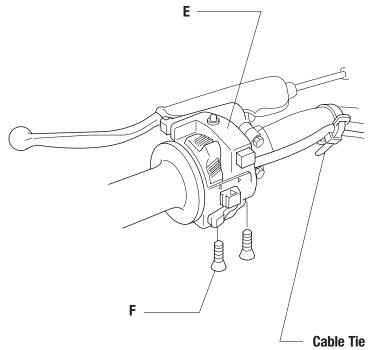
Step 3

Route the rear brake light switch wiring up the sub-frame spar and following behind the airbox up towards the back of the frame. The wiring should meet up next to the main wiring harness tail light and turn signal connection point.



TURN SWITCH INSTALLATION





Remove Existing Kill Switch (250)

Note: 225

Existing kill switch and starter button on right side remains.

Step 1

Using a small phillips head screwdriver, loosen the locking screw (B) on the kill switch (C). Remove any cable ties and unplug kill switch from existing wiring.

Step 2

Loosen clutch cable perch ($\ensuremath{\mathsf{D}}$) and move inboard about 1/2 inch.

Install Turn Switch

Step 1

Open and wrap the new turn switch (E) around handlebar and securely fasten with two screws (F) as shown.

Step 2

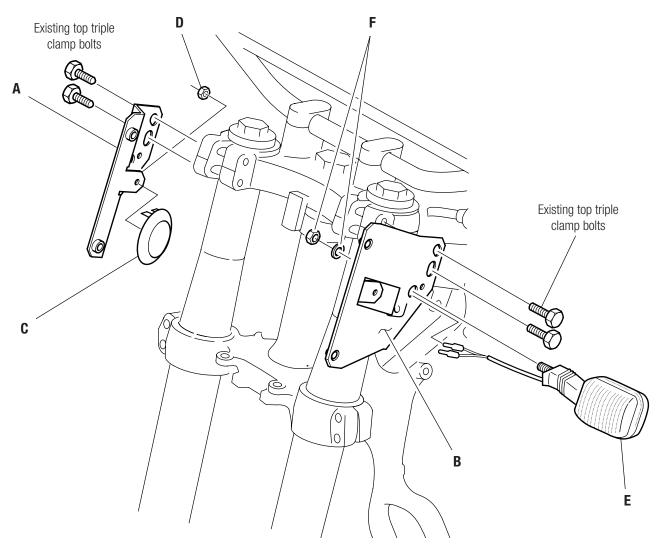
Route turn switch wiring down and along handle bar behind Dakar headlight unit and in through frame cable guide. Secure switch wiring to handlebars with one cable tie. For more information, please refer to the Cable Routing Diagram.

Note: 225

Kill button on 225 turn switch is non-operational. Please use existing kill switch on right side to shut engine off.



HEADLIGHT UNIT SUB-ASSEMBLY



Headlight Mounting Brackets

Remove and retain existing top triple clamp bolts. Position headlight mounting brackets (A and B) and loose fit the existing triple clamp bolts at this time.

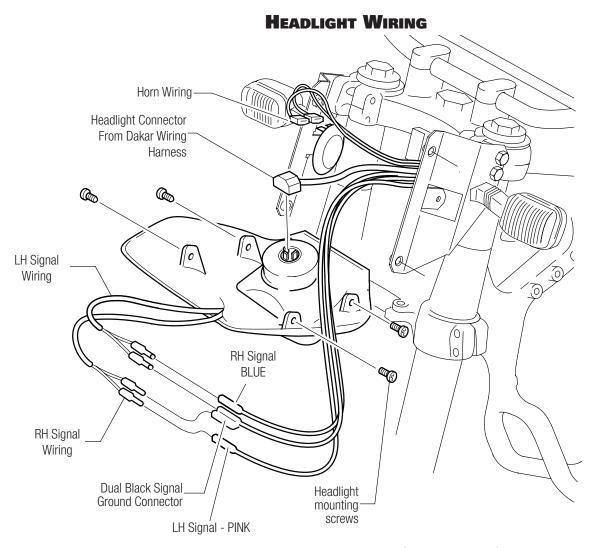
Horn Installation

There is a nut (D) which is installed on the horn (C) mounting stud. Remove nut and locate horn onto mounting tab on right side headlight bracket (A) as shown. Make sure the horn's two wiring connection spades face up. Secure horn (D) with nut previously removed.

Attaching Turn Signals

Insert turn signal (E) and threaded stud with wiring through headlight bracket turn signal mounting hole. Note: There is a small locator hole directly next to the turn signal mounting hole which is used to position the signal into the headlight bracket. Loose fit, washer and nut (F) on signal. Repeat for opposite side.





Handlebar Turn Switch Wiring Connection

(Not shown in illustration) Plug-in turn switch wiring harness connector into the main wiring harness white block connector. Be sure to fully seat the connection. You will hear the connector click into position on both the top and bottom sides.

Headlight Wiring Connection

From the Dakar wiring harness, plug-in the headlight connector into the new headlight assembly. From the Dakar wiring harness, connect the BROWN male lead into the ORANGE female lead that is within the previously removed headlight wiring connector.

Horn Wiring Connection

From the turn switch wiring harness, connect the PINK and BLUE leads, into either of the horn spade connectors.

Turn Signal Wiring Connection

Connect both BLACK turn signal grounds into the dual BLACK female ground connector. From wiring harness connect the ORANGE female into the BLACK male (right turn signal) connector, and the PINK female, into the BLACK male, (left turn signal) connector.

Brake Light Switch Wiring

From the main wiring harness, connect the VIOLET and BROWN female connectors into the front brake light switch male connectors. (Not shown in illustration)

Position Headlight Into Bracket

After all of your connections have been made, position the headlight to brackets and fasten into place using four screws as show. Note: headlight tabs, will face out board of the bracket. Then tighten down the four top triple clamp bolts to the specified torque noted in your owners manual.



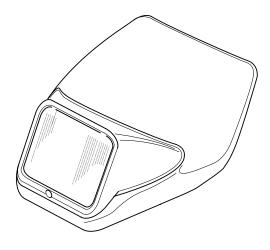
HEADLIGHT BEAM ANGLE ADJUSTMENT

Attaching The Headlight

After the wiring harness has been securely fastened and the complete system has been tested, you can now tilt the top of the headlight into the riding position and fasten the top headlight bracket to each side of the triple clamp.

IMPORTANT

Now start your bike up and go show your friends!





DMV DUAL SPORT REGISTRATION

Overview

Vehicle registration policies in most states typically allow conversion of an off-road only title into a street title or in some states a designated "Dual Registration." To register a dirt bike for street use, it must be equipped with the necessary lighting and other equipment required by your state's vehicle code.

Every state requires what is called "The Federal Minimum Requirement" which consists of:

- · Headlight with a high and low beam
- Headlight indicator light visible to the operator to show when the high beam is operating
- Horn Some states mandate an electric horn
- Battery powered taillight and brake light which must operate for 20 minutes on battery power alone
- Rear view mirror
- Turn signals for motorcycles manufactured after 1/1/73 (Most States)
- Some states require speedometers and odometer's
- Tires should be DOT approved
- Lights should be DOT approved
- Fuel tank should be DOT approved*
- * Even though the Federal Motor Vehicle Safety Standard specifies steel gas tanks for street motorcycles, most states will not enforce this for converted dirt bikes

Registration procedures vary from state to state but typically involve:

- Signing two "Statement of facts" certifying that your bike meets state/federal standards.
- Bringing the bike to the DMV or (AAA Insurance Office) for an inspection for proper lighting
- Once the paper work and inspection are complete the final step is to exchange your off-road title for a street title

Exchanging your title

Most states have a "Dual Registration Form" You should be able to download this form from your states DMV over the internet or filling it out at your DMV office. Then pay the transfer fee and obtain your registration, put the plate on your bike and go show your friends!



Nothing Happens When You Turn the Power Switch On

Possible Causes

- Fuse is blown. Check for bare wire or terminal shorting against the frame or another wire.
- Multi-pin connector not properly connected to the circuit board.
- Poor battery connection. Make sure the connectors are fully seated.
- Battery is flat. Measure voltage with voltmeter, or connect a 12 volt light across it. A fully charged battery will measure between 12.9 and 13.2 volts.
- Poor connection at the blue wire junction above the shock.

Headlight does not work on high beam or low beam:

Possible Causes

- Check the bulb. Usually one of the bulb filaments is bad, so replacing it will fix the problem. Make sure you replace the bulb with the exact same wattage.
- The handlebar switch is dirty inside. Clean it out with some WD40.

Headlight is dim at idle:

Possible Causes

- Increase the idle speed a little. Dual sport setups work a lot better is the idle speed is a bit "on the high side". This is due to the design of most of the lighting /charging coils, which really start putting out power at around 1200 rpm.
- Battery is not charged. Charge battery using a standard battery charger. Connect the black (negative) lead from the charger to a good frame ground, and connect the red (positive) lead from the charger to the blue lead that connects to the horn. (just slide the blue connector sleeve back, and connect the charger up to the exposed terminal) You do not need to disconnect the horn. Turn key switch to "ON" Position.
- Check bulb wattage. Certain kits come with a lower wattage bulb than a standard H4 bulb. Electrex has all bulbs in stock.

Taillight does not work:

Possible Causes

- Check the bulb. Due to vibration the bulb could have gone out. Check the connections in the bulb holder as well, water could oxidize the contacts, preventing the bulb from coming on.
- Check the connections, especially the ground under the seat. You'll find a gray wire (taillight positive), a black wire (taillight and brakelight ground) and a violet wire (=purple, brake light positive). Check these connections carefully.



Brake light stays on:

Possible Causes

• unplug the brake light switches one by one. If one of the switches is bad, it will close its contacts and leave the brake light on. The brake light switch that makes the brake light turn off as soon as you unplug it, is bad.

Brake light does not work:

Possible Causes

- Check the bulb. Due to vibration the bulb could have gone out. Check the connections in the bulb holder as well, water could oxidize the contacts, preventing the bulb from coming on.
- Check the connections, especially the ground under the seat. You'll find a gray wire (taillight positive), a black wire (taillight and brakelight ground) and a violet wire (=purple, brake light positive). Check these connections carefully.

Blinkers don't work:

Possible Causes

- Battery is not charged. Charge battery using a standard battery charger. Connect the black (negative) lead from the charger to a good frame ground, and connect the red (positive) lead from the charger to the blue lead that connects to the horn. (just slide the blue connector sleeve back, and connect the charger up to the exposed terminal) You do not need to disconnect the horn. Turn key switch to "ON" Position.
- flasher relay is bad. Replace with new one.

Blinkers don't work at idle, or flash intermittently:

Possible Causes

- Battery is not charged. Charge battery using a standard battery charger. Connect the black (negative) lead from the charger to a good frame ground, and connect the red (positive) lead from the charger to the blue lead that connects to the horn. (just slide the blue connector sleeve back, and connect the charger up to the exposed terminal) You do not need to disconnect the horn. Turn key switch to "ON" Position.
- increase the idle speed a little. Dual sport setups work a lot better is the idle speed is a bit "on the high side". This is due to the design of most of the lighting /charging coils, which really start putting out power at around 1200 rpm.



Horn doesn't work:

Possible Causes

- Battery is not charged. Charge battery using a standard battery charger. Connect the black (negative) lead from the charger to a good frame ground, and connect the red (positive) lead from the charger to the blue lead that connects to the horn. (just slide the blue connector sleeve back, and connect the charger up to the exposed terminal) You do not need to disconnect the horn. Turn key switch to "ON" Position.
- Adjust small set screw on the back side of the horn. Turn it both ways until you get a nice loud "honk'

Lost key while riding:

Possible Causes

• The Dakar setup will perform fine, but you'll have to top up the battery regularly (weekly) to prevent it from going flat. Call Electrex USA for a replacement.

Kill button does not work:

Possible Causes

- Ensure that the black/white wire of the wiring harness is plugged in correctly.
- If the kill button does not work, but turning the key switch does kill the engine, you have a dirty handlebar switch. Spray inside it with WD40.

Technical Support Contact Information

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